



The innovative HEXIBIT® concept offers the most comprehensive range of step drills, taper drills, countersinks, hole type deburring cutters, drill reamers, taps and core drills. No power tool is complete without the efficient and versatile advantages of the HEXIBIT® kit.

The system allows quick tool change in drill chucks, hexagon adaptors and handle sockets, saving time and increasing efficiency.

The 1/4" hexagon shank on all products results in a non-slip positive drive.

HEXIBIT® products are manufactured from High Speed Steel and are suitable for use in mains and cordless power drills or screwdrivers.

## HEXIBIT®

### High speed steel 1/4" A/F Hexagon Shank power tool bits

- **Quick tool change in drill chuck, hexagon adapter or handle socket**
- **1/4" hexagon shank on all HEXIBIT® products provides non-slip, positive drive**
- **Suitable for use in mains and cordless power drills, screwdrivers or pedestal drills**
- **Manufactured from High Speed Steel**

## HIGH SPEED STEEL 1/4" A/F HEXAGON SHANK POWER TOOL BITS

A unique range of power tool accessories with 1/4" Hexagon Shank for quick change in three jaw chuck or hexagon adaptor.

### HSS METAL COUNTERSINKS 3 FLUTE 90°



For countersinking holes in metal.

TOOL NO	HEAD DIA	SET SCREW SIZE
XCM 06	6.3mm	M3
XCM 08	8.3mm	M4
XCM 10	10.4mm	M5
XCM 12	12.4mm	M6
XCM 16	16.5mm	M8
XCM 20	20.5mm	M10

### HSS WOOD COUNTERSINKS 5 FLUTE 90°



For countersinking holes in wood and soft metal to accept wood screw heads.

TOOL NO	HEAD DIA	FOR WOOD SCREWS
XCW 10	10mm	Up to and inc. No. 10
XCW 15	15mm	Up to and inc. No. 16

### HSS STEP DRILLS



For drilling holes in ferrous and non-ferrous materials up to 5mm thick.

TOOL NO	SIZE
XS 412	4, 6, 8, 10 12mm
XS 513	5, 7, 9, 11, 13mm
XS 820	8, 10, 12, 14, 16, 18, 20mm
XS 921	9, 11, 13, 15, 17, 19, 21mm
XS 308	3/16, 1/4, 5/16, 3/8, 7/16, 1/2"

### HSS SHEET & TUBE DRILLS



For drilling holes in ferrous and non-ferrous materials up to 2mm thick.

TOOL NO	SIZE
XT 314	3 - 14mm

### HSS DEBURRING CUTTERS



Ideal for deburring and chamfering holes in a wide range of materials, particularly aluminium and other soft alloys. Smooth cutting, chatter-free action.

TOOL NO	DIAMETER OF CUT MIN & MAX
XD 513	5mm - 13mm
XD 720	7mm - 20mm

### HSS DRILL REAMERS



For drilling, reaming and enlarging holes in ferrous and non-ferrous materials up to 2mm thick.

TOOL NO	RANGE OF DIAMETER
XDR 1	3mm - 7mm

### MAGNETIC HANDLE



Suitable for use with all Hexibits, a quality, durable, plastic handle with a 1/4" hexagon socket.

TOOL NO	SPECIAL APPLICATION
XH 1	For use for all Hexibits®

### MAGNETIC ADAPTOR



TOOL NO	SIZE
XA 1	Socket Adaptor suitable for 1/4" hexagon

### HSS TAPS



For tapping holes in ferrous and non-ferrous materials. Excellent for fast, easy tapping with cordless power tools.

TOOL NO	THREAD SIZE
XTAP M3	M3 x 0.5
XTAP M3.5	M3.5 x 0.6
XTAP M4	M4 x 0.7
XTAP M5	M5 x 0.8
XTAP M6	M6 x 1.0
XTAP M8	M8 x 1.25
XTAP M10	M10 x 1.5

### HSS CORE DRILLS (FOR TAPS)



TOOL NO	SPECIAL APPLICATION
XCD 358	Core drill for M3, M5 & M8 tap
XCD 3558	Core drill for M3.5, M5 & M8 tap
XCD 4610	Core drill for M4, M6 & M10 tap



### KITS

KIT REF	CONTAINS TOOL NUMBERS
XK 1	XCM 06/08/10/12/16/20
XK 2	XCM 12/16/20, XD513, XCW 10/15
XK 3	XS513/820, XT314, XD513, XCM16, XCW15
XK 4	XS513/820, XT314, XD513, XCM12/16
XK 5	XS412/513/820, XT314, XCM16, XCW15
XK 6	XS412/513/820, XT314, XCM16, XCM12
XK 7	XTAPM3, M4, M5, M6, M8, M10
XK 8	XTAPM3.5, M4, M5, M6, M8, M10
XK 9	XTAPM3, M4, M5, M6, M8, 10, XCD358/4610
XK 10	XTAPM3.5, M4, M5, M6, M8, 10, XCD358/4610

# QUICK CHANGE

## HEXAGON SHANK POWER TOOL BITS:

